(*)

Adhesive Data Sheet

ER-7 Ultra Removable

General Description: ER-7 Ultra Removable adhesive is designed for use on smooth surfaces such as glass, metal, and plastics (including vinyl), offering moderate initial tack and good long-term adhesion, while maintaining clean removal characteristics over the service life of the product. It may be used as an excellent alternative to static cling products. Please note that performance can vary depending upon the application substrate and conditions; testing should always be conducted before use.

Adhesion

<u>Parameter</u>	<u>Value</u>	Unit of Measure	Test Method
Caliper	0.70	mils	ASTM D-1000
Peel Adhesion ¹	0.1 to 0.3	lb/inch width	ASTM D-1000
Loop Tack ²	0.2	lb/inch width	TLMI Method

Usage

Application Temperature Minimum: +40° F (+4.5° C)

Service Temperature: -20°F to +155°F (-32° C to +68° C)

Initial Tack: Moderate

Long Term Adhesion: Excellent

Repositionability: Excellent

Clean Removability (No Residue): Excellent

UV Resistance: Excellent

Static Cling Alternative: Yes

Meets CONEG Requirements: Yes

Notes:

- 1. ASTM D-3330, PSTC-1, 1 mil polyester face stock, 1 mil of adhesive
- 2. TLMI-LIB 1, 1 mil polyester face stock, 1 mil of adhesive

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